CERTIFYING MANUFACTURERS' VI DELEGATE TRAINING & ASSESSMENT COURSE – PROGRAMME: 20th thru 23rd May 2025.

Venue: : Pro Mechanical Ltd, 30 Earthmover Crescent, Hamilton 3200. PH +64 (0)7 957 2695

| | Tuesday 20 th May 2025 | Wednesday 21st May 2025 | Thursday 22 nd May 2025 | Friday 23 rd May 2025 |
|---------|--|--|--|--|
| | Welding | Load Anchorages | Towing Connections | Chassis |
| 8.00am | Pro Mechanical Meeting Room | Pro Mechanical Meeting Room | Pro Mechanical Meeting Room | Pro Mechanical Meeting Room |
| 8.30am | Meeting / Registration / Safety | Legal 08.30/09.00 | VIRM / M&R CoP | VIRM (MR CoP) Section 11 |
| 9.00am | Background & Legal & Rules Introduction to 3 x VIRM's PRS/PDS MR CoP | Overview Load Anchorages Overview LT Rules inc. LTR 31002 Overview Bolting Load Anchorages Section 10 and Design Certificates | Technical Bulletins NZS5232 Towballs/5467 Towbars NZS 5450 Fifth Wheels & NZS5451 King Pins & Skid Plates Inc AS/NZS4968 Standards | Chassis – General Cross-members - Truck Chassis - Repairs Delegate's scope of work HVSC VIRM Introduction |
| 10.00am | Morning Break | Morning Break | Morning Break | Morning Break |
| 10.15am | Overview Welding & Bolting & LT Rules VIRM & Technical Bulletin #10 - Welding in the Transport Industry AS/NZS 1554:1 AS/NZS 2980/ISO9606 | VIRM & Technical Bulletin Load Anchorages NZS 5444:2005 Including Bolted Connections Overview AS3990.1993 & VIRM Load Anchorages & Bolting cont. | Bolting Cont. AS/NZS 4968 – Introduction to these three Standards. Bolted Connections for Towing AS3990.1993 NZS5446:1987 & NZS5446:2007 | Trailers / Frames Components Chassis rust & heave Suspensions - Gussets Cross-members - Truck Chassis - Repairs |
| 12.30pm | Lunch Break | Lunch Break | Lunch Break | Lunch Break |
| 1.00pm | Weld Procedures AS/NZS/ISO 9606 AS/NZS 1554:4/5 Welding modes of Failure | Hooks, Rails, Chain Plates Twist locks / Body Mounts Test – Load Anchorages Bolster Attachment Code | Draw Bars VIRM & Tech Bulletin Draw bars - Repairs / Tow eyes Recertification Draw beams - Repairs / Recertification | Axle Seats/Hangers Standard Design Safety Alerts/Recalls/VIRM Updates |
| 3.00pm | Afternoon break | Afternoon break | Afternoon Break | Afternoon Break |
| | Discussion & NDT practice Test – Welding Compliance | VIRM Bolster Attachment Code d Anchorages Section 101 and Design Certificates Test –Bolster Attachment Code | Draw beams - Repairs / Recertification Tow bars - Repairs / Std Design Test – Towing | Test – Chassis Debrief VI/IO application etc. Site Assessment discussion. |
| 5:00 PM | End of Day | End of day | End of Day | End of Course |